

## IMPORTANCE OF CONCRETE DRAIN TILE ON FARM

Becomes Harder and Stronger With Age and Can Be Made as Porous as Those Made of Clay—Retains Its Shape.

Concrete tile become harder and stronger with age and may be made as porous as clay tile; in comparison the clay tile becomes water-soaked and disintegrates in the years of service, thus causing broken tile and a useless drain.

This is easily demonstrated by taking up concrete tile and clay tile that have been imbedded in the ground; while the former are as strong as one could wish and lift easily, the clay are brittle, and must be handled with extreme care to prevent breakage.

Again, to employ vitrified clay tile is to make a drain that does not absorb water from the soil except at the joints; while a concrete tile has all the advantages of being porous and yet fully as strong as the best vitrified tile.

The simple machine illustrated with this article may be built in any size at a slight cost, and will enable anyone to make the best quality of concrete tile at a cost of 55 cents a rod when made in the 4-inch size; 77 cents a rod for 5-inch; 88 cents for 6-inch; \$1.10 for 8-inch; \$1.65 for 9-inch; \$1.88 for 10-inch, and \$2.64 for 12-inch tile.

The cost is based on sand at 75 cents a cubic yard; cement at \$2 per barrel; labor at \$2 a day. The tile are made as strong as possible, using one part cement to three parts of the gravel, which will give them all the strength needed for any service.

The 4-inch tile are made three-quarters of an inch thick; the 5, 6, and 8-inch tile are made one inch thick; the 9 and 10-inch are made 1 3/8 inches thick, and the 12-inch 1 1/2 inches thick.

In this manner you can estimate the cost of your drain and easily compare with the cost of clay tile of the same size.

By employing the proper methods for handling concrete in the winter, you may employ your spare time during the winter in making this much-needed article on the farm, and thus save the cost of labor, which is the greatest item in the above table of costs, averaging from 44 to 77 cents per rod of tile.

The machine explained in this article is one making a 6-inch tile, and from this explanation any other tile may be easily constructed.

A box form is built of two boards 18 inches long and 6 inches wide. And two boards 18 inches long and 10 inches wide. These are joined together to make a form, the inside measurements being 8x8 inches and 18 inches high.

Fasten these boards together with two hinges at each of three corners, and the fourth corner fasten with two hooks and eyelets as shown in the illustration; this allows the machine to be folded back from the tile without injury.

Now nail in each corner of this box some three-cornered or beveled strips 18 inches long, but nail to just one side of board only, which will hold them in place and yet allow the machine to fold back from the work easily.

For the core take a 6-inch stovepipe 24 inches long and inside same place a 6-inch board 30 inches long, nailing securely as shown in the illustration. The top of this board is cut to make a handle to draw out the core, as illustrated.

The bottom is cut down to leave a small three-quarters-of-an-inch projection or pin on same, which sets into the holes bored in the pallet, thus insuring the core being always in the center of the form.

The pallets are made of any boards larger than the form used for molding the tile, and in the center is bored a three-quarter-inch hole to receive the pin on the bottom of the board in the core.

The outside part of the mold is held in position by four iron pins or spikes. These are placed by setting the casing in the correct position on the pallet and then on each side mark where the pin is to be placed, bore a hole for the same and arrange so it can be easily inserted and removed. Small bolts or spikes will do for this purpose.

A pallet is prepared for as many tiles as you wish to make each day, and the tile are left on the same for at least 48 hours before removing, when they may be piled up and the pallets used again.

In operating, the machine is placed in position on the pallet with the core in place. The mortar is placed in the mold and tamped down.

The tamping process must begin with the first mortar put in, otherwise the tile will be too porous. Add mortar and tamp down, and so on until the mold is filled. Now simply draw out the core and unhook the sides and fold back from the tile leaving it upon the pallet to dry for 48 hours.

The tile thus made are 18 inches long, requiring but 11 to the rod, and are octagon in shape which is so planned that they may be easily laid. A round tile must be very carefully bedded, otherwise they will get out of line, and for the inexperienced

worker this is a hard matter. A tile made in the octagon design has a flat surface, and thus all you have to do is to make the bottom of the trench smooth and insure the tile remaining in line.

The cost of this design over a round tile is but very little, and as it has many advantages, it should appeal to the inexperienced worker as he cannot help but secure correct and satisfactory results.

While the tile may be made in shorter lengths, it is merely a waste of labor as the 18-inch lengths are much quicker laid, and the tile are porous so the joints need not be as close as with vitrified clay.

Another great advantage of concrete tile is that each tile is perfect, while clay tile are very apt to draw out of shape in burning, and thus make trouble when laying them.

When suffering from backache, headaches and urinary troubles.

They are probably the true source of your misery. To keep well, you must keep your kidneys well. There is no better kidney remedy than Doan's Kidney Pills.

Ernest Ulbright, Kellogg, Idaho, says: I was nearly dead with kidney trouble. I passed quantities of blood and lost 15 pounds in weight in three weeks. My bladder was so full of gravel I could not hold the urine. I passed several stones as large as a pea. I rapidly improved under the use of Doan's Kidney Pills and was soon well and strong.

Remember the name—Doan's. For sale by all dealers. 50 cents a box. Foster-Milburn Co., Buffalo, N. Y.

Procrastination. "I heard a tale the other day of a postponing chap, who thought he'd buy a wheel so gay, but—'They will be cheaper, perhaps.' And so he dallied year by year, the cheapest wheel to buy; but long before the cheapest gear, that yap he had to die! And so, by putting off the day, we miss the wine of life; and some there are in just that way who thus will miss a wife! Get busy now, you timid swain, procrastinate no more, for time is surely on the wane, and you a bachelor! Some wait too long to make a pick of husbands or of wife, and then some take a broken stick and make a mess of life."—H. B. Benedict, in Judge.

TO DRIVE OUT MALARIA AND BUILD UP THE SYSTEM. Take the Old Standard GLOVE'S TASTELESS BLOOD TONIC. You know what you are taking. The formula is plainly printed on every bottle, showing it is simply Quinine and Iron in a tasteless form. The Quinine drives out the malaria and the Iron builds up the system. Sold by all dealers for 30 years. Price 50 cents.

The Next War. "Was a bomb dropped on the ship?" "Yes, but it was counterbalanced by a torpedo which exploded under her at the same moment."—Judge.

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Mrs. Winslow's Soothing Syrup. For children teething, soothes the gums, reduces inflammation, allays pain, cures wind colic. Each bottle.

Anaemia is often temporarily mistaken for virtue.

Secure a stout, clean barrel and drive shingle nails through the hoops on both sides of each stave, clinching them firmly, says Farm Press. Divide the barrel into halves—lengthwise—sawing through both the bottom and hoops. Secure the coop to four

stakes—one driven at each corner. One end is, of course, closed by the half of the bottom. The other should be protected by a gate. It is well to cover the whole outfit with wire screening to protect it against animals which prowl by night.

EXCELLENT COOP FOR CHICKS

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## HIS LIVELIHOOD AT STAKE

Certainly Candidate for Governor Could Not Expect to Get That Vote.

An incident in which former Governor Odell of New York figured as the victim was told by Col. James Hamilton Lewis at a recent banquet.

"When Governor Odell was last running for office," said Colonel Lewis, "there had been a great deal of talk about Niagara Falls and the electrical power that could be conferred on all parts of New York. One day an old negro halted Mr. Odell and said:

"'Mr. Odell, is yo' runnin' for gov'ner, sah?'"

"'I am,' answered the candidate."

"'I guess yo' want my vote, den,' said the colored man."

"'Well, I would like to have your vote, Zeb. I have known you for so many years.'"

"'Well, I flat want to ask you a question, Mr. Odell, befo' I give mah vote to you. Are yo' for electric lights in dis town?'"

"'Well, Zeb, I am for all modern improvements,' said Odell, with a slight flourish."

"'Well, sah, I can't vote for you,' said Zeb with firmness. 'Yo' done forget dat I is a lamp lighter.'"

LOOK TO YOUR KIDNEYS.

When Suffering From Backache, Headaches and Urinary Troubles.

They are probably the true source of your misery. To keep well, you must keep your kidneys well. There is no better kidney remedy than Doan's Kidney Pills.

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## DOCTORS ADVISED OPERATION—DECIDED TO TRY GREAT KIDNEY REMEDY

I want to tell you in a few words what your Swamp-Root did for me, believing that my testimony may do some other suffering person a great deal of good.

About six years ago, I was dangerously ill, consulted three doctors, all of whom said I had kidney trouble. One of the doctors analyzed my urine and reported that I had gravel, and further said that in order to regain my health and life, an operation would be necessary. I did not want to be operated on as I was afraid that I would not recover. Someone told me of Dr. Kilmer's Swamp-Root and said it was a reliable medicine for kidney trouble, so I decided to try it and went to Mr. Rose, the druggist, at 303 Central Ave., Minneapolis, and bought a bottle, took it, noticed results and continued taking it until I was entirely cured.

Having been free from any kidney trouble for over six years, I consider that I am absolutely cured and know that Swamp-Root has the credit.

I never fail to tell my friends about your remedy, as I believe it is the best of its kind. Your U & O Ointment is also very good. We are never without a jar in our house.

Yours very truly,  
MRS. MARGARET E. ANDERSON,  
Minneapolis, Minn.

State of Minnesota  
County of Hennepin  
Personally appeared before me this 23rd day of Sept., 1900, Mrs. Margaret E. Anderson of the City of Minneapolis of the State of Minnesota, who subscribed the above, and on oath says that the same is true in substance and in fact.

M. M. KERRIDGE,  
Notary Public.  
Commission expires March 26, 1914.

Prove What Swamp-Root Will Do For You. Send to Dr. Kilmer & Co., Binghamton, N. Y., for a sample bottle. It will convince anyone. You will also receive a booklet of valuable information, telling all about the kidneys and bladder. When writing, be sure and mention this paper. For sale at all drug stores. Price fifty cents and one-dollar.

The Key to Germany. Capt. Charles King, the author, praised, at the Milwaukee club, the German element in Milwaukee's population.

"I know a soldier," said Captain King, "who met the kaiser last year in Berlin."

"You have a thorough knowledge of our best thought and customs," said the kaiser. "Have you ever been to Germany before?"

"O, yes, sir," said the soldier.

"What cities have you visited? Berlin and Hamburg?" asked the kaiser.

"No, sir," said the soldier. "Milwaukee."

Mutual Expectations. A notoriously close-fisted man was taking his golfing holiday in Scotland, where he hoped to improve his game, and, by driving a hard bargain, had managed to secure the exclusive services of a first-class caddie, who was known to be a very good player.

"Mind, now," said the ambitious southerner, "I expect to receive some really good tips from you during my stay here, you understand?" "Aye," replied the Scotsman, hitching up the heavy bag, "an' Ah'm expectin' the like frae ye, ye ken."—Golf Illustrated.

STATE OF OHIO CITY OF TOLEDO, Lucas County.  
FRANK J. CHENEY makes oath that he is senior partner of the firm of F. J. CHENEY & CO., doing business in the City of Toledo, County and State aforesaid, and that said firm will pay the sum of ONE HUNDRED DOLLARS for each and every case of CATARRH that cannot be cured by the use of HALL'S CATARRH CURE.

FRANK J. CHENEY.  
Sworn to before me and subscribed in my presence, this 6th day of December, A. D. 1900.  
A. W. GLEASON,  
Notary Public.

Hall's Catarrh Cure is taken internally and acts directly upon the blood and mucous surfaces of the system. Send for testimonials, free.  
F. J. CHENEY & CO., Toledo, O.  
Sold by all Druggists, 75c.  
Take Hall's Family Pills for constipation.

Laying the Foundation. "Why are you always so careful to ask advice about what you are going to do?"

"So that if things go wrong I can say 'I told you so.'"

TRY MURINE EYE REMEDY for Red, Weak, Watery, Watery Eyes and Granulated Eyelids. Murine Doesn't Smart—Soothes Eye Pain. Druggists Sell Murine Eye Remedy, Liquid, 25c, 50c, \$1.00. Murine Eye Salve, 10c. Aseptic Tubes, 25c, \$1.00. Eye Books and Eye Advice Free by Mail. Murine Eye Remedy Co., Chicago.

It's up to a man to choose between two evils when he is asked to beat the carpet or take care of the baby while his wife does it.

When the pulpit gets into poetic clouds it misses the man on the pavement.

If you wish beautiful, clear, white clothes use Red Cross Ball Blue. Large 2 oz. pack, 5c.

Revenge is better than a greedy kind of gratitude.

A Hot Time. "That fellow cooked his reports." "I suppose that is how he happened to get into a stew."

Some people treat the sermon as a table d'hôte dinner, picking out the things that will not agree with them.

## WRONG IN THAT DIAGNOSIS

Physician's Method May Have Been All Right, but Here He Was at Fault.

We are told that the latest sensation in the medical world is the assertion of a doctor that he is able, by looking into a patient's eye, to make an accurate diagnosis of the complaint which the patient is suffering. But is this really as novel as it is supposed to be? I recollect hearing some time ago of a doctor who said to a patient who was under examination: "I can see by the appearance of your right eye what is the matter with you. You are suffering from 'liver.'"

"My right eye?" asked the patient.

"Yes," returned the doctor. "It shows me plainly that your liver is out of order."

"Excuse me, doctor," said the patient, apologetically. "My right eye's a glass one."

THOUGH IT'S A YOUNG LAMB FROM UP COUNTRY, THESE YOUNG AND SMALL CITY GOATS NEEDN'T THINK FOR A SINGLE INSTANT THEY CAN PULL THE WOOL OVER MY EYES.

Same Old Point. Jack—I went gunning in the country one day last week.

Tom—Bag anything?

Jack—Nothing but my trousers.

If you would be pungent, be brief; for it is with words as with sunbeams—the more they are condensed, the deeper they burn.—Southey.

NOT A PENNY TO PAY

MUNYON'S

EMINENT DOCTORS AT YOUR SERVICE FREE

We sweep away all doctor's charges. We put the best medical talent within everybody's reach. We encourage everyone who ails or thinks he ails to find out exactly what his state of health is. You can get our remedies here, at your drug store, or not at all, as you prefer; there is positively no charge for examination. Professor Munyon has prepared specifics for nearly every disease, which are sent prepaid on receipt of price, and sold by all druggists.

Send to-day for a copy of our medical examination blank and Guide to Health, which we will mail you promptly, and if you will answer all the questions, returning blank to us, our doctors will carefully diagnose your case and advise you fully, without a penny charge.

Address Munyon's Doctors, Munyon's Laboratories, 53d & Jefferson Streets, Philadelphia, Pa.

THE FAMOUS Rayo Lamp

Once a Rayo user, always one.

The Rayo Lamp is a high grade lamp, sold at a low price. There are lamps that cost more, but there is no better lamp made at any price. Constructed of solid brass, nickel plated—easily kept clean; an ornament to any room in any house. There is nothing known to the art of lamp-making that can add to the value of the Rayo Lamp as a lighting device. Every dealer everywhere. If not at yours, write for descriptive circular to the nearest agency of the

STANDARD OIL COMPANY (Incorporated)

W. L. DOUGLAS

\$3 \$3.50 & \$4 SHOES FOR MEN & WOMEN

Boys' Shoes, \$2.00, \$2.50 & \$3.00. BEST IN THE WORLD.

W. L. Douglas \$3.00, \$3.50 and \$4.00 shoes are positively the best made and most popular shoes for the price in America, and are the most economical shoes for you to buy.

Do you realize that my shoes have been the standard for over 30 years, that I make and sell more \$3.00, \$3.50 and \$4.00 shoes than any other manufacturer in the U.S., and that DOUGLAS FOR DOLLAR, I GUARANTEE MY SHOES to hold their shape, look and fit better, and wear longer than any other \$3.00, \$3.50 or \$4.00 shoes you can buy? Quality counts. It has made my shoes THE LEADERS OF THE WORLD.

You will be pleased when you buy my shoes because of the fit and appearance, and when it comes time for you to purchase another pair, you will be more than pleased because W. L. Douglas shoes were so well, and gave you so much comfort.

Now secure without W. L. Douglas name and price stamped on the bottom. CAUTION! TAKE NO SUBSTITUTE. If your dealer cannot supply you with W. L. Douglas shoes, write for Mail Order Catalogue.

W. L. DOUGLAS, 145 Spring Street, Brockton, Mass.

AXLE GREASE

Keeps the spindle bright and free from grit. Try a box. Sold by dealers everywhere.

STANDARD OIL CO. (Incorporated)

PUTNAM FADELESS DYES

Color more goods brighter and faster colors than any other dye. One 10c package colors all fibers. They dye in cold water better than any other dye. You can dye any garment without ripping apart. Write for free booklet—How to Dye, Bleach and Mix Colors. MONROE DRUG CO., Quincy, Illinois.

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For DISTEMPER

Pink Eye, Epizootic Shipping Fever & Catarrhal Fever

SPORN MEDICAL CO., Chemists and GOSHEN, IND., U. S. A.

## AFTER SUFFERING ONE YEAR

Cured by Lydia E. Pinkham's Vegetable Compound

Milwaukee, Wis.—"Lydia E. Pinkham's Vegetable Compound has made me a well woman, and I would like